

Attaching the Stop-Hinge

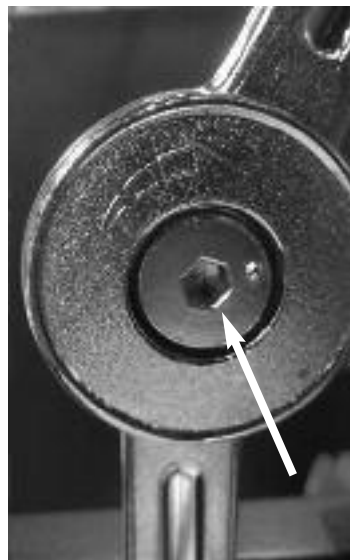
The easiest way to attach the stop-hinges is to: **First** take off the two brackets from the ends of the arms and screw them onto either the top or the sides; **Second** attach the two arms to the brackets.



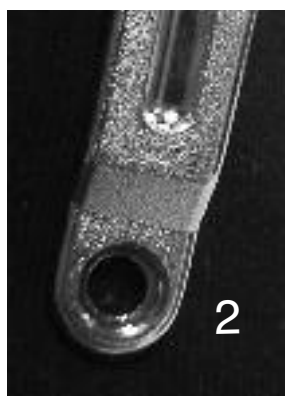
The **L-bracket** attaches to the top with two screws. See pilot holes for positioning. The arm of the stop-hinge attaches to the L-bracket with a bolt.



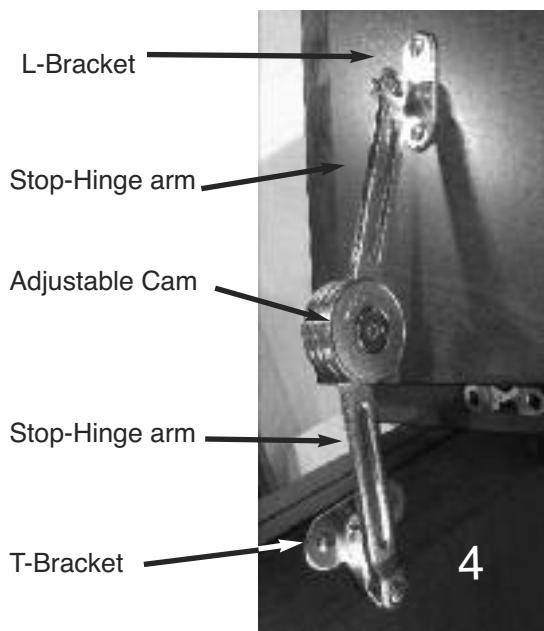
The **T-bracket** attaches to the side of the cabinet with two screws. See pilot holes for positioning. The arm of the stop-hinge attaches to the T-bracket with a bolt.



Loosen the stop-hinge by rotating the inner cam counter clockwise with the Allen wrench provided. This will allow the arms to move freely. Once the two arms are attached tighten the inner cam by rotating it clockwise. You can dampen or slow the lowering of the Flip Top by tightening the cam. Be careful not to over tighten.



The three photos of the stop-hinge arm at left show the bolt hole. **Photo 1** shows the side view. The raised area is the pivot point and will touch the bracket. **Photo 2** shows the recessed side of the bolt hole. The bolt will nest in this side as shown in **photo 3**.



Photos 4 and 5 show the correct attachment of the stop-hinge to the cabinet. **Photo 4** is the left side, **Photo 5** is the right side. Note the position of the brackets and that the Allen slot of the cam is facing inward.